

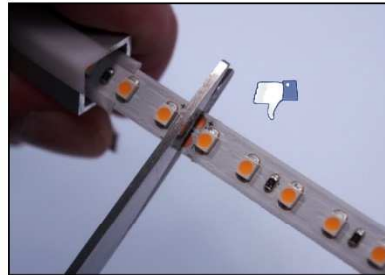
Illuminated Tile Profiles



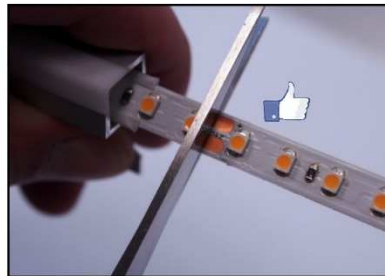
Assembly/new connection of cut strips with IP 20



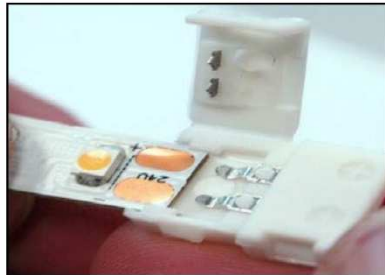
- 1) Never cut the strip in the middle, otherwise there will be insufficient copper material left over for new connections.



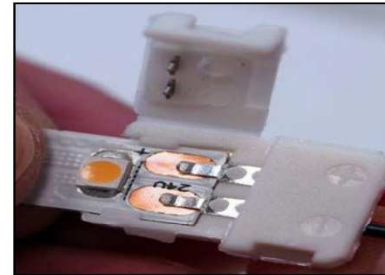
- 2) Always cut the strip immediately to the right or the left of the SMD LED.



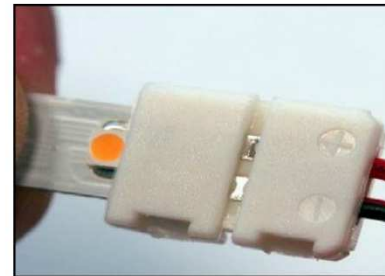
- 3) Insert the LED strip in the existing insertion aid on the clip.



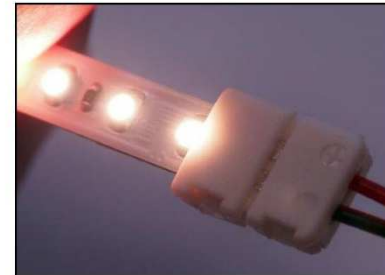
- 4) Slide in the strip below the existing contacts. Pay attention to the positive/negative polarity.



- 5) Close the clip until it engages. The first SMD LED is immediately adjacent to the clip. This has no effect on the LED or the plastic.



- 6) Connection to the transformer.



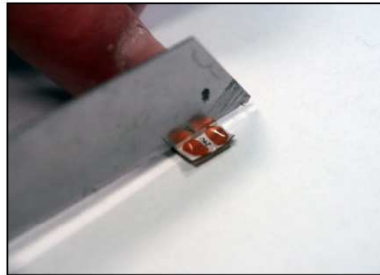
Illuminated Tile Profiles



Assembly/new connection of cut strips with IP 65



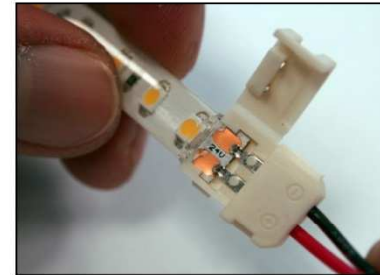
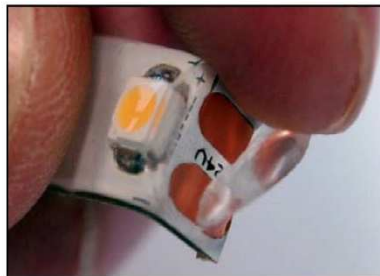
- 1) Use a cutter or knife to make a clean cut **directly** at the LED through to the copper conductor base.



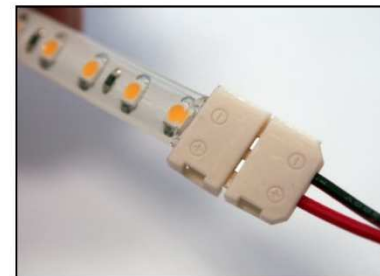
- 2) Bend the strip slightly at the interface. In this photo, the silicone is clearly coming away. If the cut was not deep enough, please rework. **This action automatically invalidates the IP 65 protection.**



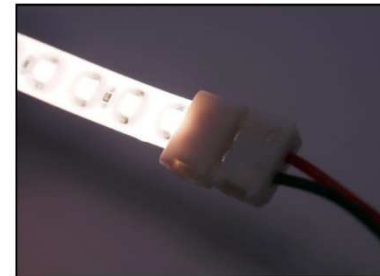
- 3) If the silicone has been cleanly separated down to the strip base it will be easier to remove in larger sections. **IMPORTANT!** All contact points must be clean and free from any traces of silicone.



- 4) Slide in the strip below the existing contacts. Pay attention to the positive/negative polarity.



- 5) Close the clip until it engages. The first SMD LED is immediately adjacent to the clip. This has no effect on the plastic/silicone.



- 6) Connection to the transformer.

